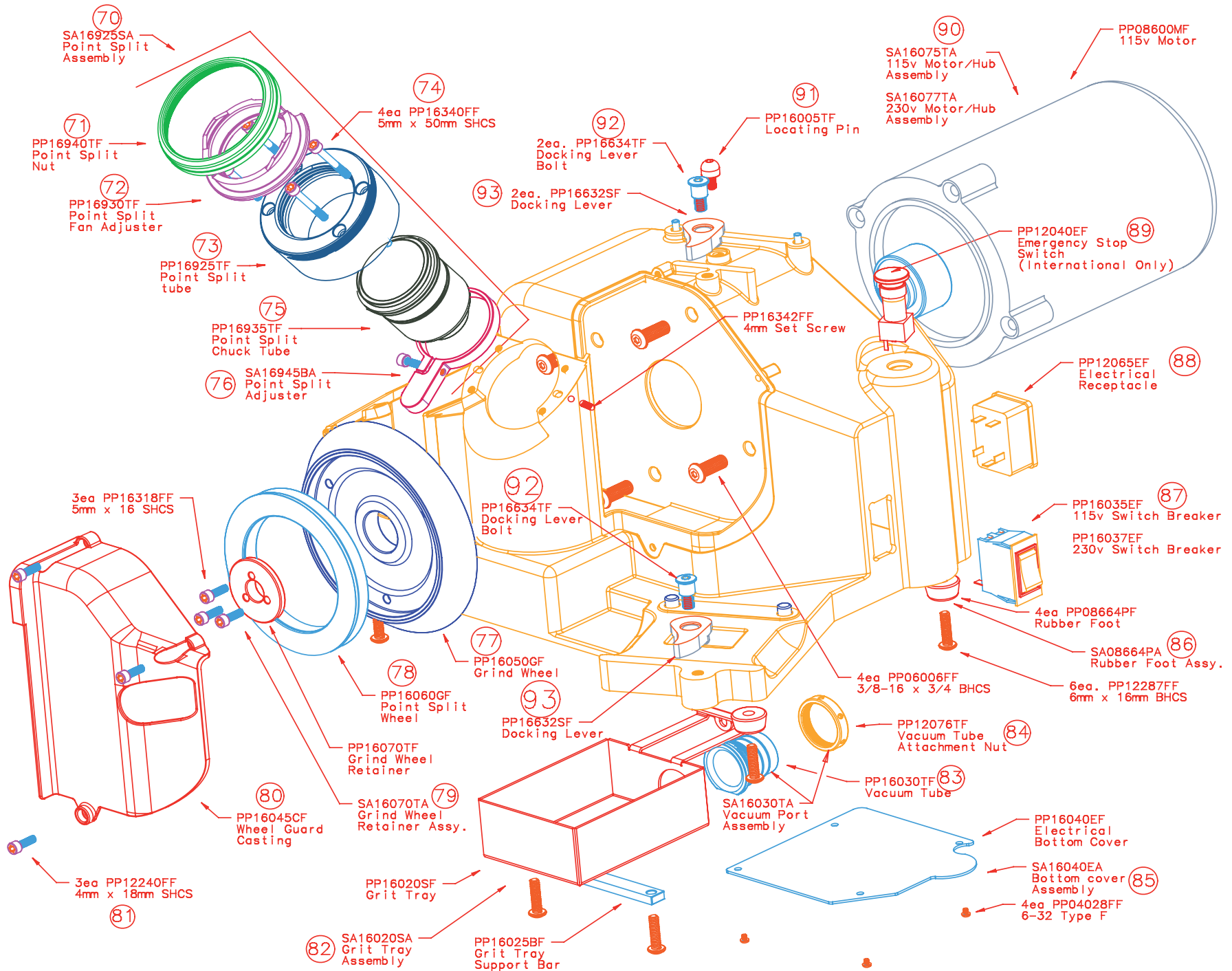
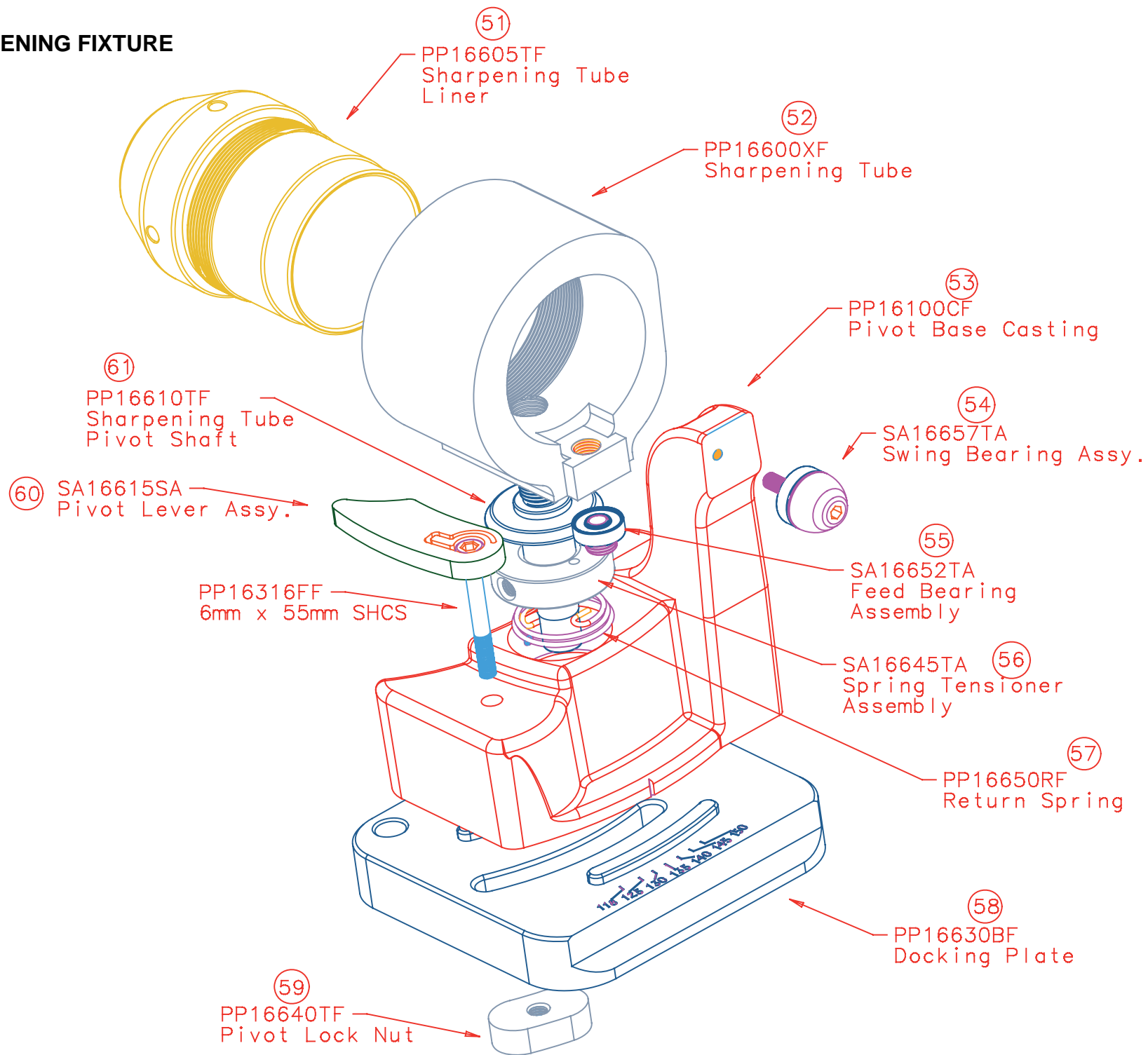


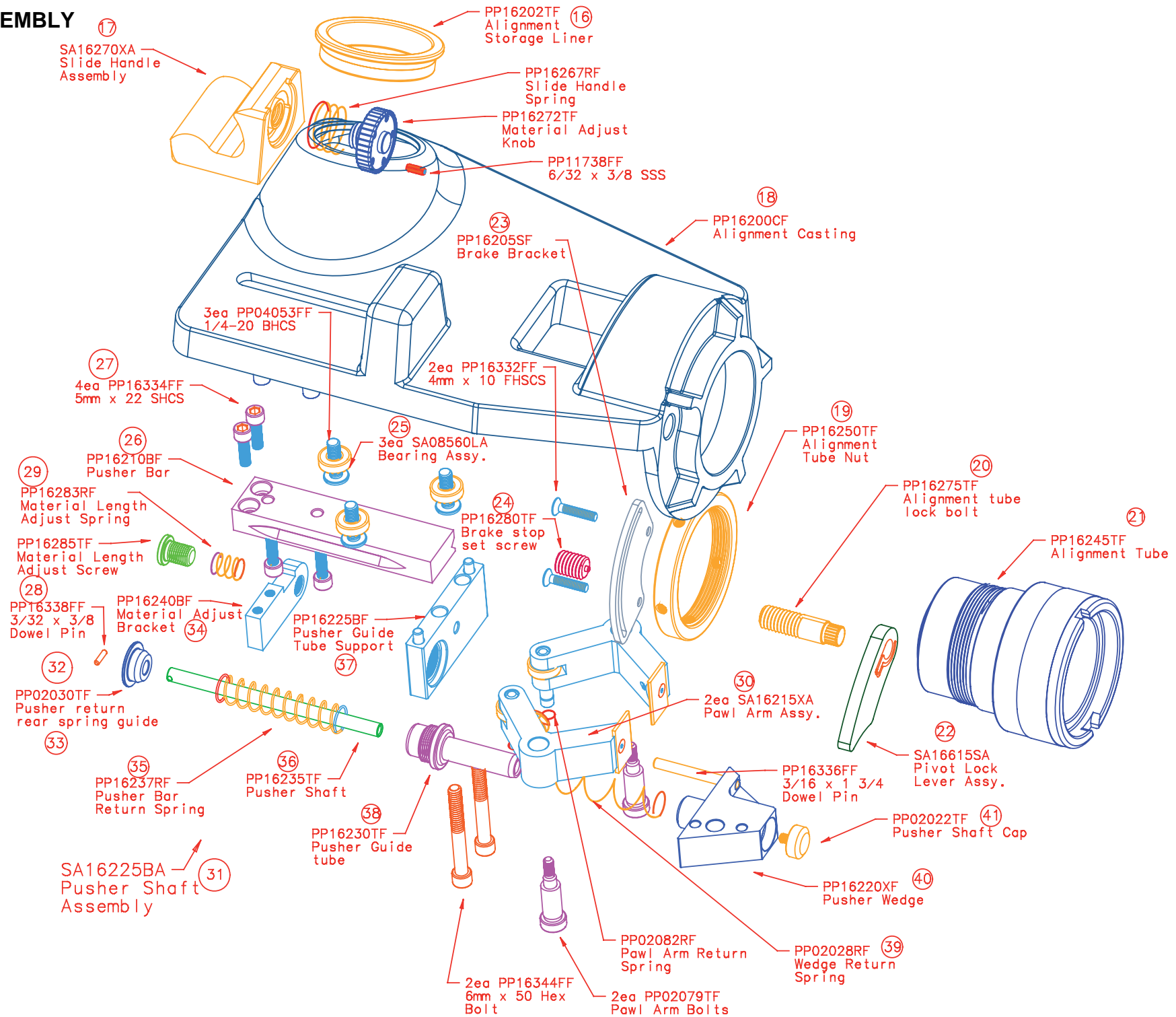
XT3000 BREAKDOWN



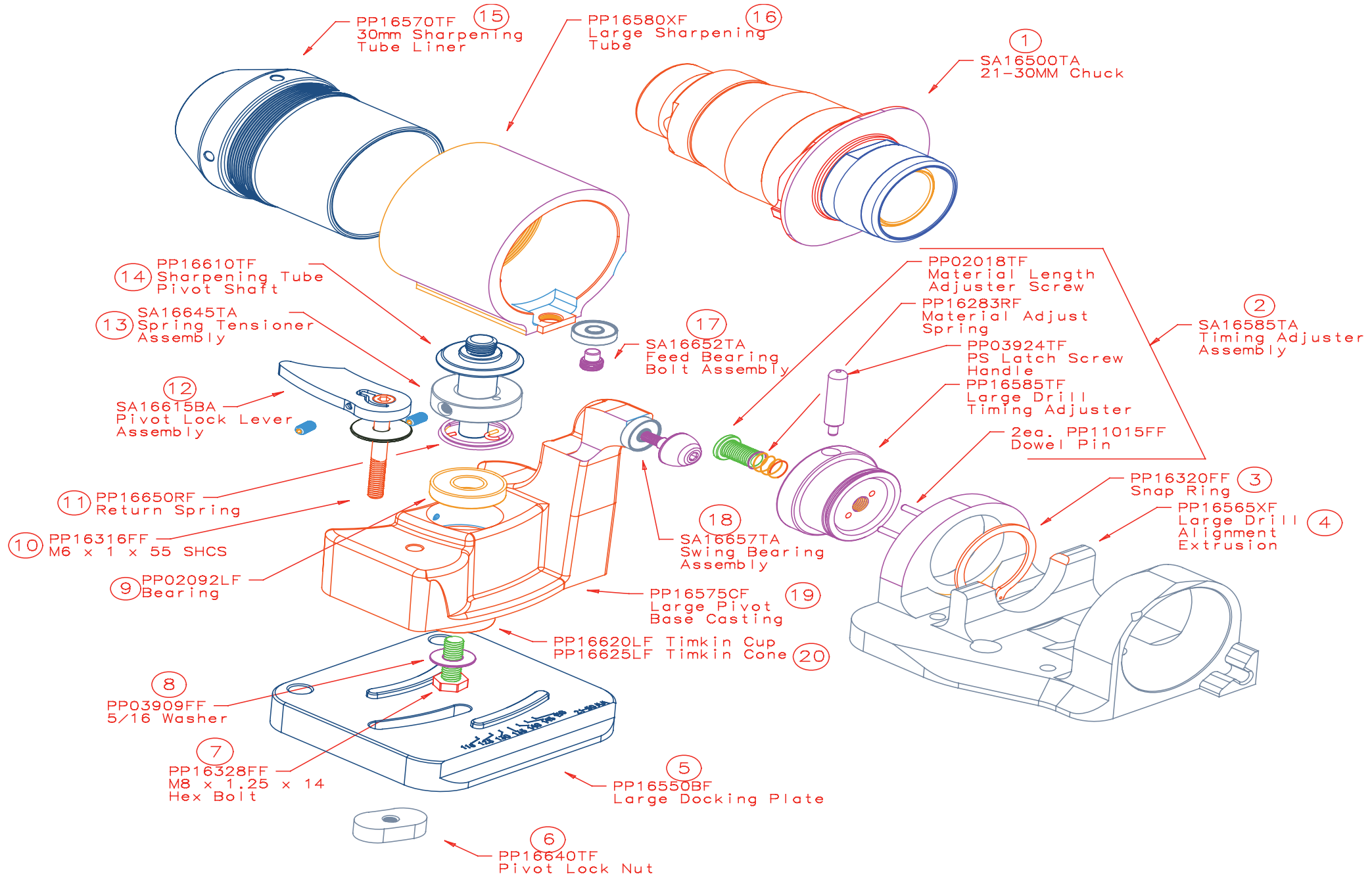
**XT3000 SHARPENING FIXTURE
SA16600XA**



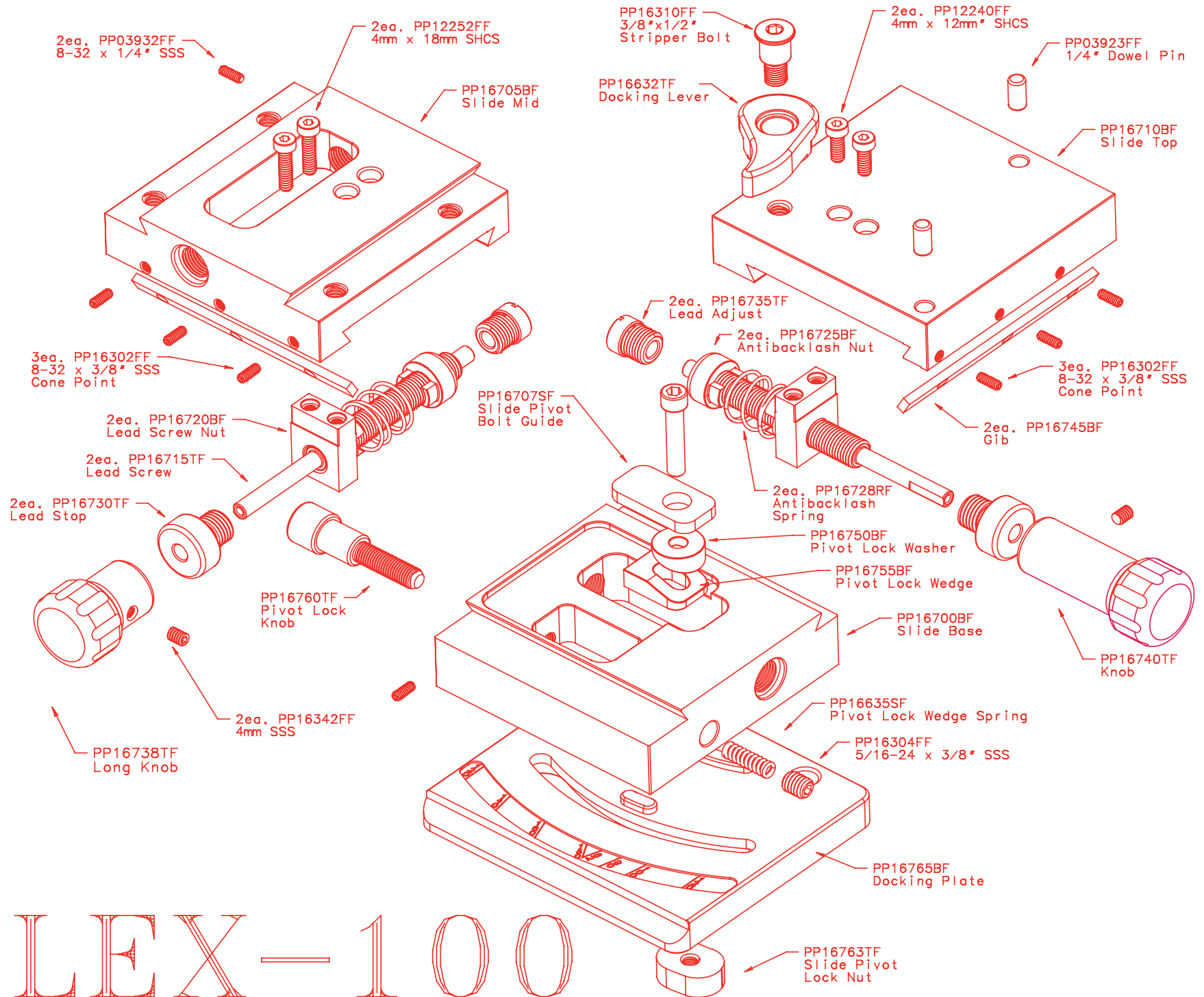
**XT3000 ALIGNMENT ASSEMBLY
SA16200CA**



**XT3000 LEX 050
LARGE DRILL ATTACHMENT**

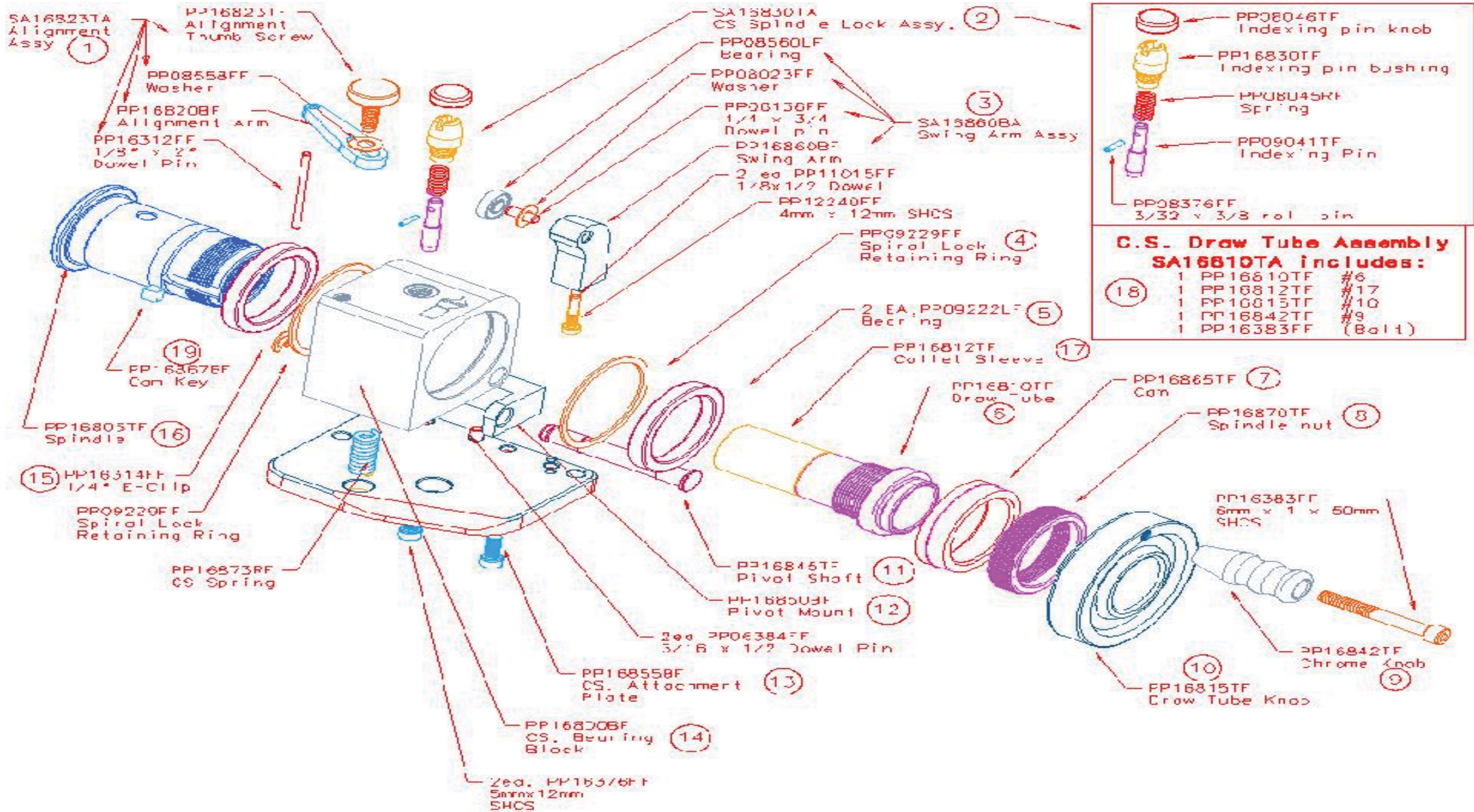


**XT3000 LEX100
XY TABLE**

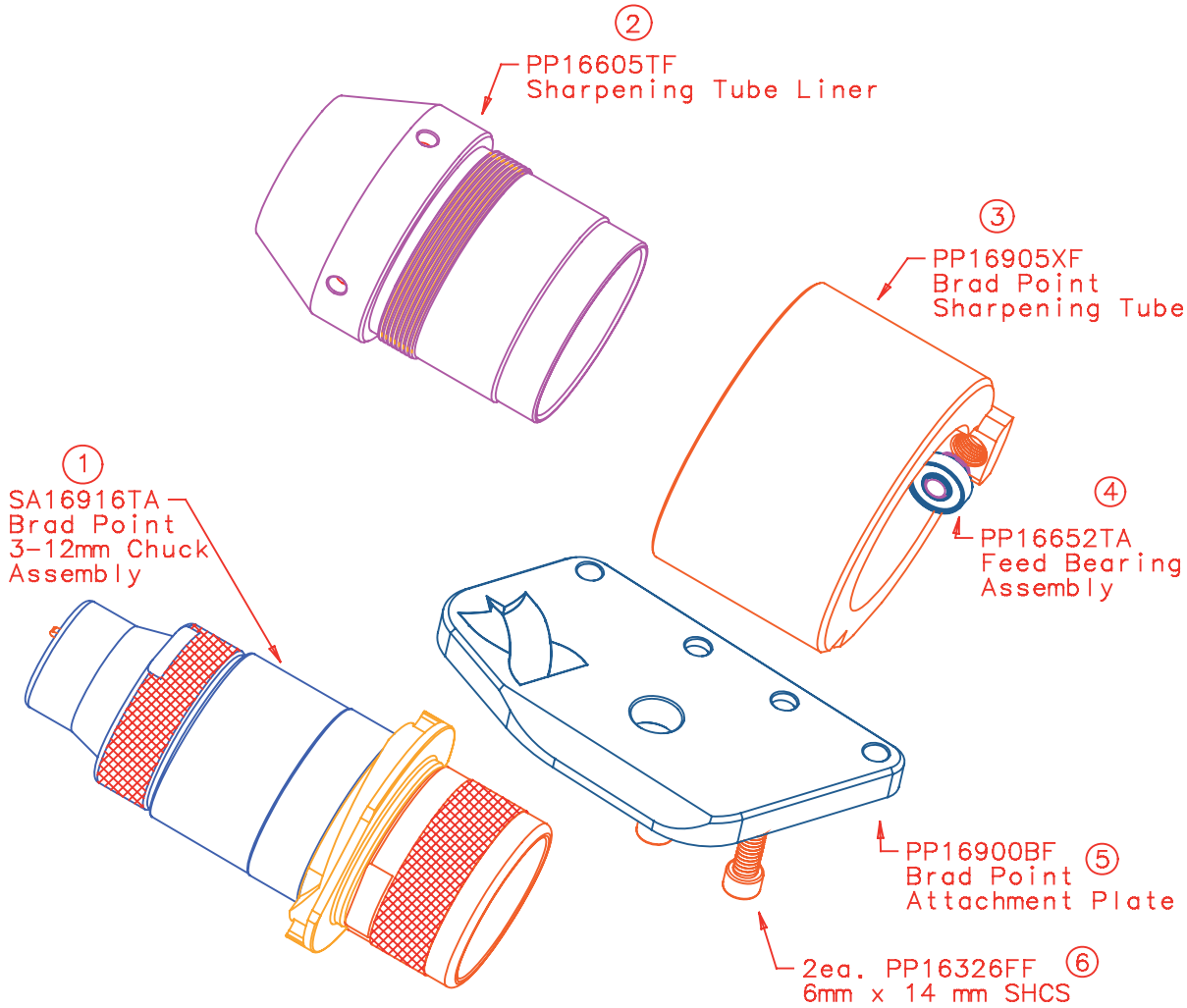


LEX-1000

XT3000 LEX150 COUNTERSINK ATTACHMENT



**XT3000 LEX200
BRAD POINT ATTACHMENT**



**Brad Point Assembly
Parts List**

PP16605TF
Sharpening Tube Liner

PP16905XF
Brad Point Sharpening Tube

PP16900BF
Brad Point Attachment
Plate

PP16652TF
Feed Bearing Bolt

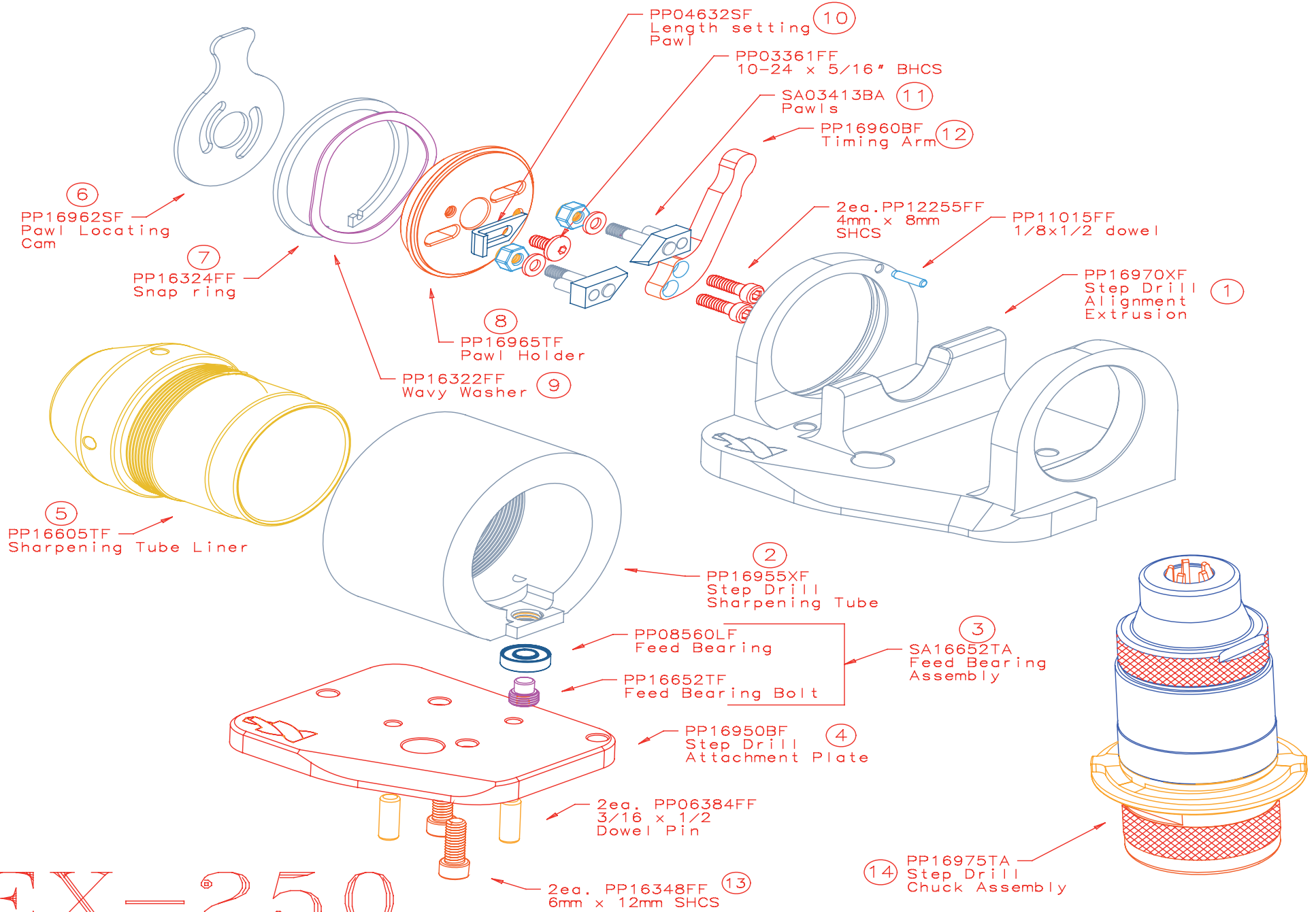
PP08560LF
1/4x5/8x.196 Bearing

PP16348FF
M6x1x12SHCS

SA16916TA
3-12mm Brad Point
Chuck Assembly

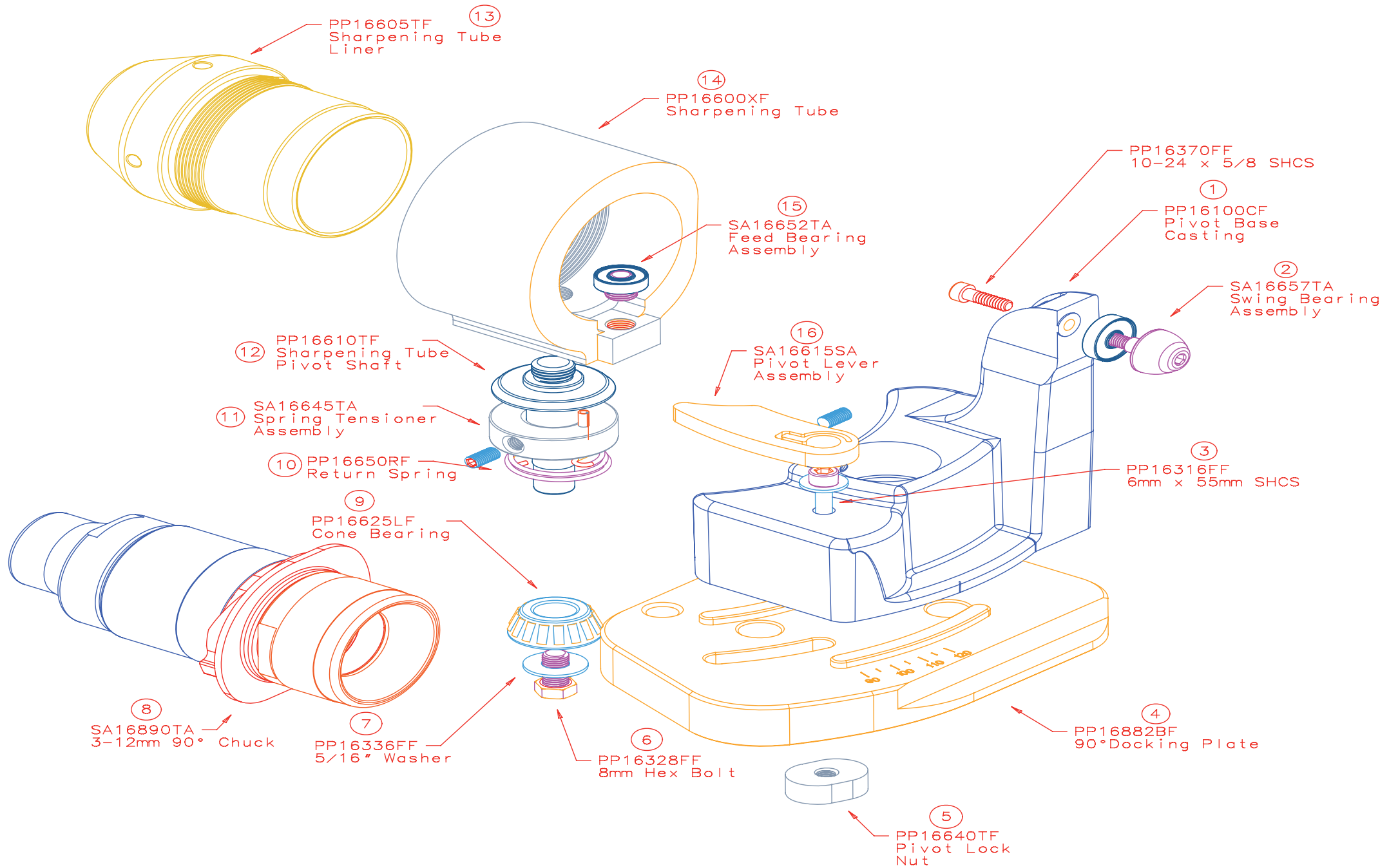
LEX-200

**XT3000 LEX250
STEP DRILL ATTACHMENT**

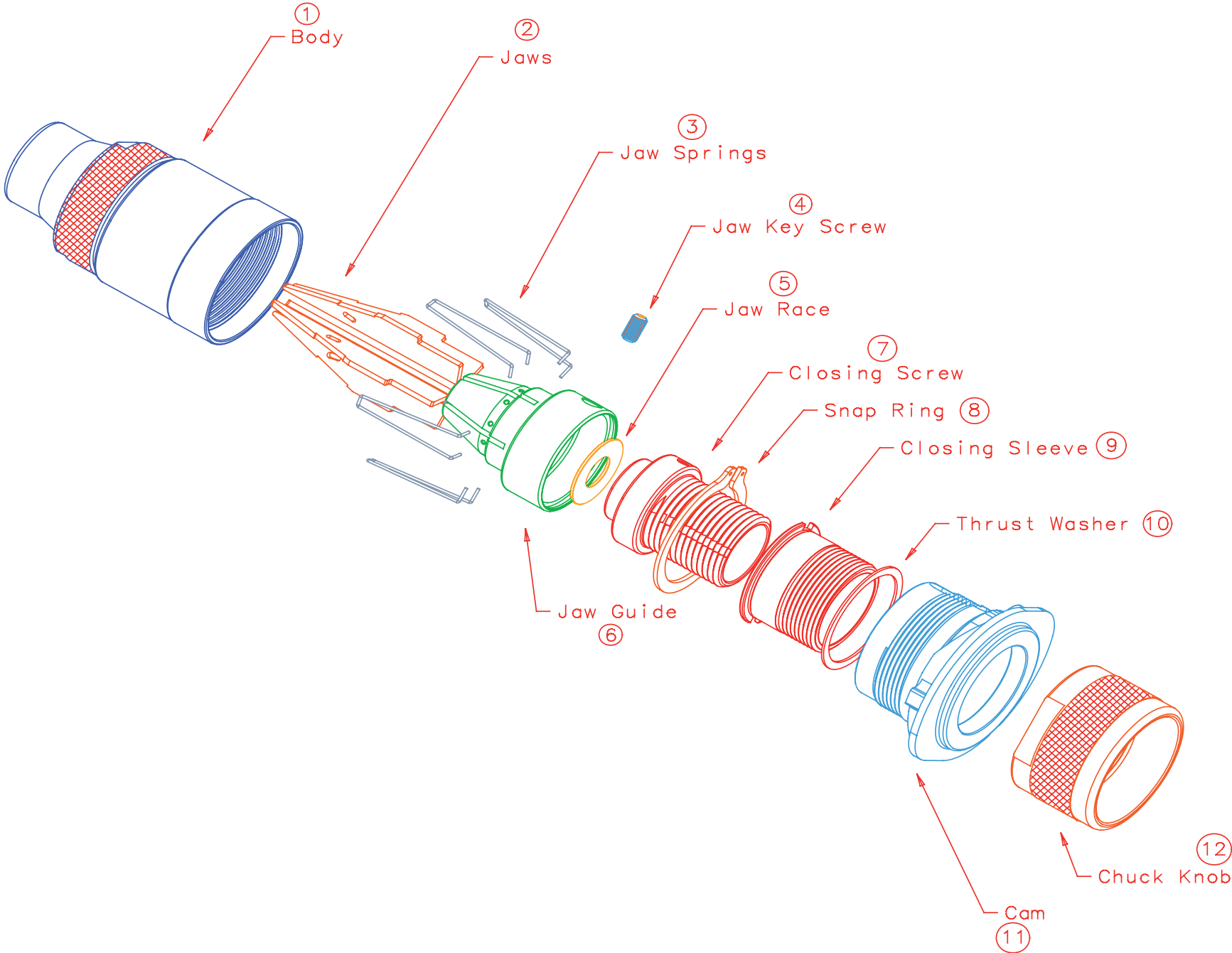


LEX-250

XT3000 LEX300 90 DEGREE ATTACHMENT



**XT3000
CHUCK BREAKDOWN**



ITEM	ITEM_DESC	NUMBER	ITEM	ITEM_DESC
SA16400TA	3-12MM CHUCK		SA16975TA	3-12MM STEP DRILL CHUCK (STANDARD)
PP16400TF	3-12MM CHUCK BODY (B BP S N)	1	PP16400TF	3-12MM CHUCK BODY (B BP S N)
SA16425SA	JAW SET (5 PIECES)	2	SA16425SA	JAW SET (5 PIECES)
SA12565RA	CHUCK JAW SPRINGS (5 PIECES)	3	SA12565RA	CHUCK JAW SPRINGS (5 PIECES)
PP16440FF	5MM X .8MM X 10MM SSS	4	PP16440FF	5MM X .8MM X 10MM SSS
PP16430TF	3-12MM JAW GUIDE (B BP S N)	5	PP16430TF	3-12MM JAW GUIDE (B BP S N)
PP16435LF	3-12MM JAW RACE	6	PP16435LF	3-12MM JAW RACE
PP16420TF	3-12MM CLOSING SCREW (B BP S N)	7	PP16420TF	3-12MM CLOSING SCREW (B BP S N)
PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)	8	PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)
PP16442FF	3-21MM SNAP RING	9	PP16442FF	3-21MM SNAP RING
PP02404SF	1/4 5/8 & 1 THRUST WASHER	10	PP02404SF	1/4 5/8 & 1 THRUST WASHER
PP16405TF	3-12MM CAM (B)	11	PP16975TF	3-12MM STEP DRILL CAM
PP16410TF	3-21MM CHUCK KNOB (B BP S N)	12	PP16410TF	3-21MM CHUCK KNOB (B BP S N)
ITEM	ITEM_DESC	NUMBER	ITEM	ITEM_DESC
SA16450TA	12-21MM CHUCK		SA16980TA	12-21MM STEP DRILL CHUCK (OPTIONAL)
PP16450TF	12-21MM CHUCK BODY (B BP S N)	1	PP16450TF	12-21MM CHUCK BODY (B BP S N)
SA16427SA	JAW SET (7 PIECES)	2	SA16427SA	JAW SET (7 PIECES)
SA12567RA	CHUCK JAW SPRINGS (7 PIECES)	3	SA12567RA	CHUCK JAW SPRINGS (7 PIECES)
PP16440FF	5MM X .8MM X 10MM SSS	4	PP16440FF	5MM X .8MM X 10MM SSS
PP16465TF	12-21MM JAW GUIDE (B BP S N)	5	PP16465TF	12-21MM JAW GUIDE (B BP S N)
PP16470LF	12-21MM JAW RACE	6	PP16470LF	12-21MM JAW RACE
PP16418TF	12-21MM CLOSING SCREW (B BP S N)	7	PP16418TF	12-21MM CLOSING SCREW (B BP S N)
PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)	8	PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)
PP16442FF	3-21MM SNAP RING	9	PP16442FF	3-21MM SNAP RING
PP02404SF	1/4 5/8 & 1 THRUST WASHER	10	PP02404SF	1/4 5/8 & 1 THRUST WASHER
PP16422TF	12-21MM CAM (B)	11	PP16980TF	12-21MM STEP DRILL CAM
PP16410TF	3-21MM CHUCK KNOB (B BP S N)	12	PP16410TF	3-21MM CHUCK KNOB (B BP S N)
ITEM	ITEM_DESC	NUMBER	ITEM	ITEM_DESC
SA16500TA	21-30MM CHUCK		SA16890TA	90 DEGREE 3-12MM CHUCK (STANDARD)
PP16500TF	21-30MM CHUCK BODY	1	PP16400TF	3-12MM CHUCK BODY (B BP S N)
SA16530SA	21-30MM CHUCK JAWS (9 PIECES)	2	SA16425SA	JAW SET (5 PIECES)
SA12569RA	CHUCK JAW SPRINGS (9 PIECES)	3	SA12565RA	CHUCK JAW SPRINGS (5 PIECES)
PP16440FF	5MM X .8MM X 10MM SSS	4	PP16440FF	5MM X .8MM X 10MM SSS
PP16535TF	21-30MM JAW GUIDE	5	PP16430TF	3-12MM JAW GUIDE (B BP S N)
PP16540LF	JAW RACE	6	PP16435LF	3-12MM JAW RACE
PP16520TF	21-30MM CLOSING SCREW	7	PP16420TF	3-12MM CLOSING SCREW (B BP S N)
PP16515TF	21-30MM CLOSING SLEEVE	8	PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)
PP16472FF	21-30MM SNAP RING	9	PP16442FF	3-21MM SNAP RING
PP16525NF	30MM THRUST WASHER	10	PP02404SF	1/4 5/8 & 1 THRUST WASHER
PP16505TF	21-30MM CHUCK CAM	11	PP16890TF	90 DEGREE 3-12MM CHUCK CAM
PP16510TF	21-30MM CHUCK KNOB	12	PP16410TF	3-21MM CHUCK KNOB (B BP S N)

ITEM	ITEM_DESC	NUMBER	ITEM	ITEM_DESC
SA16916TA	3-12MM BRAD POINT CHUCK (STANDARD)		SA16880TA	90 DEGREE 12-21MM CHUCK (OPTIONAL)
PP16400TF	3-12MM CHUCK BODY (B BP S N)	1	PP16450TF	12-21MM CHUCK BODY (B BP S N)
SA16425SA	JAW SET (5 PIECES)	2	SA16427SA	JAW SET (7 PIECES)
SA12565RA	CHUCK JAW SPRINGS (5 PIECES)	3	SA12567RA	CHUCK JAW SPRINGS (7 PIECES)
PP16440FF	5MM X .8MM X 10MM SSS	4	PP16440FF	5MM X .8MM X 10MM SSS
PP16430TF	3-12MM JAW GUIDE (B BP S N)	5	PP16465TF	12-21MM JAW GUIDE (B BP S N)
PP16435LF	3-12MM JAW RACE	6	PP16470LF	12-21MM JAW RACE
PP16420TF	3-12MM CLOSING SCREW (B BP S N)	7	PP16418TF	12-21MM CLOSING SCREW (B BP S N)
PP16515TF	21-30MM CLOSING SLEEVE	8	PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)
PP16442FF	3-21MM SNAP RING	9	PP16442FF	3-21MM SNAP RING
PP02404SF	1/4 5/8 & 1 THRUST WASHER	10	PP02404SF	1/4 5/8 & 1 THRUST WASHER
PP16916TF	3-12MM BRAD PT CHUCK CAM	11	PP16880TF	90 DEGREE 12-21 CAM
PP16410TF	3-21MM CHUCK KNOB (B BP S N)	12	PP16410TF	3-21MM CHUCK KNOB (B BP S N)

ITEM	ITEM_DESC	NUMBER	ITEM	ITEM_DESC
SA16918TA	12-21MM BRAD POINT CHUCK (OPTIONAL)		SA16484TA	LEFT HAND 3-12MM CHUCK (OPTIONAL)
PP16450TF	12-21MM CHUCK BODY (B BP S N)	1	PP16400TF	3-12MM CHUCK BODY (B BP S N)
SA16427SA	JAW SET (7 PIECES)	2	SA16425SA	JAW SET (5 PIECES)
SA12567RA	CHUCK JAW SPRINGS (7 PIECES)	3	SA12565RA	CHUCK JAW SPRINGS (5 PIECES)
PP16440FF	5MM X .8MM X 10MM SSS	4	PP16440FF	5MM X .8MM X 10MM SSS
PP16465TF	12-21MM JAW GUIDE (B BP S N)	5	PP16430TF	3-12MM JAW GUIDE (B BP S N)
PP16470LF	12-21MM JAW RACE	6	PP16435LF	3-12MM JAW RACE
PP16418TF	12-21MM CLOSING SCREW (B BP S N)	7	PP16420TF	3-12MM CLOSING SCREW (B BP S N)
PP16515TF	21-30MM CLOSING SLEEVE	8	PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)
PP16442FF	3-21MM SNAP RING	9	PP16442FF	3-21MM SNAP RING
PP02404SF	1/4 5/8 & 1 THRUST WASHER	10	PP02404SF	1/4 5/8 & 1 THRUST WASHER
PP16918TF	12-21MM BRAD PT CHUCK CAM	11	PP16484TF	LEFT HAND 3-12MM CAM (B)
PP16410TF	3-21MM CHUCK KNOB (B BP S N)	12	PP16410TF	3-21MM CHUCK KNOB (B BP S N)

ITEM	ITEM_DESC
SA16488TA	LEFT HAND 12-21MM CHUCK (OPTIONAL)
PP16450TF	12-21MM CHUCK BODY (B BP S N)
SA16427SA	JAW SET (7 PIECES)
SA12567RA	CHUCK JAW SPRINGS (7 PIECES)
PP16440FF	5MM X .8MM X 10MM SSS
PP16465TF	12-21MM JAW GUIDE (B BP S N)
PP16470LF	12-21MM JAW RACE
PP16418TF	12-21MM CLOSING SCREW (B BP S N)
PP16415TF	3-21MM CLOSING SLEEVE (B BP S N)
PP16442FF	3-21MM SNAP RING
PP02404SF	1/4 5/8 & 1 THRUST WASHER
PP16488TF	LEFT HAND 12-21MM CAM (B)
PP16410TF	3-21MM CHUCK KNOB (B BP S N)