

# Metal Working Fluid

**Slugger**  
BY JANCY ENGINEERING USA

**Holemaker**  
QUALITY EUROPEAN MADE MAGNETIC DRILLING MACHINES

## Slugger Metal Working Fluid

**HEAVY DUTY MINERAL  
BASED WATER SOLUBLE**

- Formulated to extend tool life and improve surface finish
- Contains Corrosion Inhibitors to protect machine parts
- High resistance to bacterial & fungal growth
- Suitable for use with Slugger Cutters & all other metal cutting, drilling & milling applications on ferrous and non ferrous metals



Part Number	Description
SPFLUID	500ml Metal Working Fluid
SPFLUID1	1litre Metal Working Fluid
SPFLUID5	5ltr Metal Working Fluid
SPFLUID20	20ltr Drum with provision to fit tap

MSDS are Available on our website - [www.industrialtool.com.au](http://www.industrialtool.com.au)

Recommended mix rate for general drilling:

One part cutting fluid to eight parts water

- add cutting fluid to water, not water to cutting fluid

## Pressure Feed Coolant Bottle

The Pressure Feed Coolant Bottle connects directly to any magnetic drilling machine with a through spindle coolant system, making it possible to apply cutting fluid to the centre of the cut when drilling vertically. Also suitable for applications where a large amount of fluid is required - ie. Large Diameter/Deep cutting, or very hard material.



Part Number	Description
SA-WPB	Pressure Feed Coolant Bottle, 1100ml To Suit Slugger Drills



## Tap Magic Metal Working Fluid EP-XTRA

**TAP MAGIC EP-XTRA** is highly effective for all cutting operations on all Metals.

You will especially appreciate the performance of this cutting fluid on hard metals and with difficult extreme-pressure cuts of long duration. You will also note dramatic improvements in tool life.



Part Number	Description
TAP10004E	125ml Sprout Top Can - Ctn 24
TAP10016E	472ml Sprout Top Can - Ctn 12
TAP10125E	125ml Plastic Bottle
TAP10500E	500ml Plastic Bottle
TAP11000E	1 litre Plastic Bottle
TAP15000E	5 litre Plastic Bottle
TAP120000E	20 litre Drum with provision to fit tap

## Tap Magic ALUMINIUM

Tap Magic® Aluminum is a professional-quality cutting fluid that's specially engineered for cutting and machining operations on aluminum and other non-ferrous metals. This is absolutely the most effective cutting fluid you can use for working with aluminum. Drilling, tapping, sawing... regardless of the cut, you'll enjoy superior performance, superb precision, and a beautiful microfine finish. Tap Magic Aluminum dissipates heat rapidly and provides closer tolerances. It also helps promote longer tool life.



Part Number	Description
TAP20004A	125ml Sprout Top Can - Ctn Qty 24
TAP20016A	472ml Sprout Top Can - Ctn Qty 12

## Tap Magic XTRA-THICK

While Tap Magic XTRA-THICK is highly effective for any cut on any metal, it is without equal when making cuts of long duration on the hardest metals such as inconel, titanium, stainless and other hardened steels. In fact, it's highly effective on any metal up to 45 RC! Tap Magic XTRA-THICK contains the proprietary EP-X3 additive for a performance boost. It virtually eliminates work hardening. And it has an extended cling time – so it stays with the tool and work piece longer for deep hole cuts.



Part Number	Description
TAP70016E	472ml - Ctn Qty 12

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