

# Magnetic Drilling Machine Accessories

**Slugger**  
BY JANCY ENGINEERING USA

**Holemaker**  
QUALITY EUROPEAN MADE MAGNETIC DRILLING MACHINES

*Our Large Range Of Magnetic Drilling Machine Accessories Enable The Most Diverse Range Of Jobs To Be Completed Successfully!*



## Industrial Arbors

- Designed to adapt conventional machines, drill presses, lathes, milling machines etc to accept Slugger Cutters
- Coolant inducer provides coolant feed through to the centre of the cutter



Part Number	Description
SAIA2S	No. 2 Morse Taper with coolant inducer to suit 3/4" Shank Cutters 50mm Max DOC
SAIA3S	No. 3 Morse Taper with coolant inducer to suit 3/4" Shank Cutters 50mm Max DOC
SAIA3S-100	No. 3 Morse Taper with coolant inducer to suit 3/4" Shank Cutters 100mm Max DOC
SAIA3SW	No. 3 Morse Taper with coolant inducer to suit 1-1/4" Shank Cutters 50mm Max DOC
SAIA3SW-100	No. 3 Morse Taper with coolant inducer to suit 1-1/4" Shank Cutters 100mm Max DOC
SAIA4S	No. 4 Morse Taper with coolant inducer to suit 3/4" Shank Cutters 50mm Max DOC
SAIA4S-100	No. 4 Morse Taper with coolant inducer to suit 3/4" Shank Cutters 100mm Max DOC
SAIA4SW	No. 4 Morse Taper with coolant inducer to suit 1-1/4" Shank Cutters 50mm Max DOC
SAIA4SW-100	No. 4 Morse Taper with coolant inducer to suit 1-1/4" Shank Cutters 100mm Max DOC

## Quick Grip Arbors

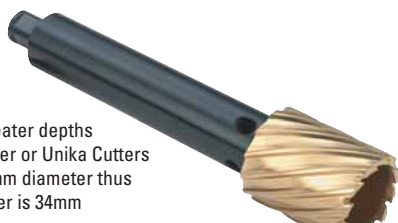
These Quick Grip Arbors offer a tool-less approach to holding Slugger Cutters in place.



Part Number	Description
SAQCA-2MT	No 2 Morse Taper with coolant inducer to suit 3/4" Shank Cutters 50mm Max DOC
SAQCA-3MT	No 3 Morse Taper with coolant inducer t/s 3/4" Shank Cutters 50mm Max DOC

## Extension Arbors

- An extension arbor allows greater depths to be reached with your Slugger or Unika Cutters
- All arbor extensions are 33.4mm diameter thus minimum through hole diameter is 34mm



Part Number	Description
SAE025-6	25mm Extension Arbor t/s 6.35mm Dia. Pilot Pin
SAE050-6	50mm Extension Arbor t/s 6.35mm Dia. Pilot Pin
SAE075-6	75mm Extension Arbor t/s 6.35mm Dia. Pilot Pin
SAE100-6	100mm Extension Arbor t/s 6.35mm Dia. Pilot Pin
SAE025-8	25mm Extension Arbor t/s 8mm Dia. Pilot Pin
SAE050-8	50mm Extension Arbor t/s 8mm Dia. Pilot Pin
SAE075-8	75mm Extension Arbor t/s 8mm Dia. Pilot Pin
SAE100-8	100mm Extension Arbor t/s 8mm Dia. Pilot Pin
SAE050B	50mm Extension Arbor t/s 8mm Pin & 1-1/4" Shank
SAE100B	100mm Extension Arbor t/s 8mm Pin & 1-1/4" Shank

## Drill Chuck & Adaptors

- Adapt your Slugger Machine to use standard straight shank twist drills



Part Number	Description
SA10215-14	13mm Drill Chuck & Adaptor HD t/s JM101
SA70102	13mm Drill Chuck & Adaptor HD t/s HM35 / HM40
SA10215-34	19mm Drill Chuck & Adaptor HD t/s USA5000
SA20102	13mm Drill Chuck & Arbor HD t/s SM2X2-MT2 / HM50
SA3344	19mm Drill Chuck & Arbor HD t/s SM3X3 and SM4X4
SADCA	Drill Chuck Adaptor, 19mm Universal Shank To 1/2"-20 Thread
DC11506-1	Drill Chuck 13mm, 1/2"-20 Thread Mount, To Suit SADCA

## Tapping Head

- Reversible • Ball Clutch
- Depth Control • Axial Float
- Compression/Tension Float



Part Number	Description
SPTH102	3-12mm Tapping Head with #3 MT
SPTH103	8-20mm Tapping Head with #3 MT