

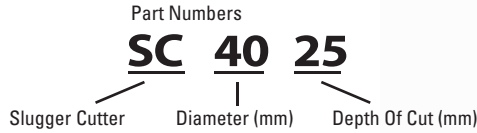
# High Speed Steel Cutters



Highest Quality Genuine American Made Slugger Cutters  
For use with Slugger & Holemaker Magnetic Drilling Machines  
& other suitable Magnetic Drilling Machines

## FEATURES

- Made from the highest grade M2 Steel & produced on ultra modern CNC machinery
- Manufactured to exceed AISI / ASTM standards
- Fully ground with internal relief
- Drill unique and curved surfaces
- Produce reamed quality burr-free holes
- Allow overlap cuts on existing holes
- 7/16 - 9/16 & 12 - 14mm Diameter Cutters use a smaller diameter pilot pin to maintain cutter wall thickness & ensure strong cutters in these smaller sizes.



**NOTE:** For increased performance from Slugger Cutters, use with Slugger Cutting Fluid. See Page 9.

## Metric

	25mm DEPTH	50mm DEPTH	75mm DEPTH
Diameter	Part No.	Part No.	Part No.
12mm	SC1225	SC1250	-
13mm	SC1325	SC1350	-
14mm	SC1425	SC1450	-
15mm	SC1525	SC1550	-
16mm	SC1625	SC1650	-
16.5mm	SC16.525	SC16.550	-
17mm	SC1725	SC1750	-
18mm	SC1825	SC1850	-
19mm	SC1925	SC1950	SC1975
20mm	SC2025	SC2050	SC2075
21mm	SC2125	SC2150	SC2175
22mm	SC2225	SC2250	SC2275
23mm	SC2325	SC2350	SC2375
24mm	SC2425	SC2450	SC2475
25mm	SC2525	SC2550	SC2575
26mm	SC2625	SC2650	SC2675
27mm	SC2725	SC2750	SC2775
28mm	SC2825	SC2850	SC2875
29mm	SC2925	SC2950	SC2975
30mm	SC3025	SC3050	SC3075
31mm	SC3125	SC3150	SC3175
32mm	SC3225	SC3250	SC3275
33mm	SC3325	SC3350	SC3375
34mm	SC3425	SC3450	SC3475
35mm	SC3525	SC3550	SC3575
36mm	SC3625	SC3650	SC3675
37mm	SC3725	SC3750	SC3775
38mm	SC3825	SC3850	SC3875
39mm	SC3925	SC3950	SC3975
40mm	SC4025	SC4050	SC4075
41mm	SC4125	SC4150	SC4175
42mm	SC4225	SC4250	SC4275
43mm	SC4325	SC4350	SC4375
44mm	SC4425	SC4450	SC4475
45mm	SC4525	SC4550	SC4575
46mm	SC4625	SC4650	SC4675
47mm	SC4725	SC4750	SC4775
48mm	SC4825	SC4850	SC4875
49mm	SC4925	SC4950	SC4975
50mm	SC5025	SC5050	SC5075
51mm	SC5125	SC5150	SC5175
52mm	SC5225	SC5250	SC5275

## Imperial

		1" DEPTH	2" DEPTH	3" DEPTH
Diameter	Conversion	Part No.	Part No.	Part No.
27/64"	10.72mm	-	SC27/64X2	-
7/16"	11.11mm	SC7/16X1	SC7/16X2	-
29/64"	11.51mm	-	SC29/64X2	-
31/64"	12.30mm	-	SC31/64X2	-
1/2"	12.70mm	SC1/2X1	SC1/2X2	-
17/32"	13.49mm	-	SC17/32X2	-
9/16"	14.28mm	SC9/16X1	SC9/16X2	-
19/32"	15.08mm	-	SC19/32X2	-
5/8"	15.87mm	SC5/8X1	SC5/8X2	-
21/32"	16.67mm	-	SC21/32X2	-
11/16"	17.46mm	SC11/16X1	SC11/16X2	-
3/4"	19.05mm	SC3/4X1	SC3/4X2	-
49/64"	19.45mm	-	SC49/64X2	-
51/64"	20.24mm	-	SC51/64X2	-
13/16"	20.63mm	SC13/16X1	SC13/16X2	-
7/8"	22.22mm	SC7/8X1	SC7/8X2	-
59/64"	23.42mm	-	SC59/64X2	-
15/16"	23.81mm	SC15/16X1	SC15/16X2	-
1"	25.40mm	SC1X1	SC1X2	SC1X3
1-1/32"	26.19mm	-	SC1-1/32X2	-
1-7/64"	28.18mm	-	SC1-7/64X2	-
1-1/8"	28.57mm	SC1-1/8X1	SC1-1/8X2	-
1-11/64"	29.77mm	-	SC1-11/64X2	-
1-1/4"	31.75mm	SC1-1/4X1	SC1-1/4X2	-
1-5/16"	33.55mm	SC1-5/16X1	SC1-5/16X2	-
1-11/32"	34.13mm	-	SC1-11/32X2	-
1-3/8"	34.92mm	SC1-3/8X1	SC1-3/8X2	SC1-3/8X3
1-27/64"	36.12mm	-	SC1-27/64X2	-
1-1/2"	38.10mm	SC1-1/2X1	SC1-1/2X2	SC1-1/2X3
1-9/16"	39.68mm	SC1-9/16X1	SC1-9/16X2	-
1-5/8"	41.27mm	SC1-5/8X1	SC1-5/8X2	-
1-3/4"	44.45mm	SC1-3/4X1	SC1-3/4X2	-
1-25/32"	45.24mm	-	SC1-25/32X2	-
1-7/8"	47.62mm	SC1-7/8X1	SC1-7/8X2	-
2"	50.80mm	SC2X1	SC2X2	SC2X3
2-1/16"	52.37mm	SC2-1/16X1	SC2-1/16X2	-
2-1/8"	53.97mm	SC2-1/8X1	SC2-1/8X2	-
2-1/4"	57.15mm	SC2-1/4X1	SC2-1/4X2	SC2-1/4X3
2-1/2"	63.50mm	SC2-1/2X1	SC2-1/2X2	SC2-1/2X3

All In-between Imperial Sizes Are Available And Also Sizes Up To 3" Dia.  
4" & 6" Depth Of Cut Also Available On Sizes 3/4" - 3" dia. (Ex Usa).

**NOTE:** Actual Cutting Depth Is Approx 5mm Greater To Allow For Sharpening

**NOTE:** We are constantly extending our range of cutters. If you do not see the size you require please contact us to see if we have added it to our range.

**PLEASE REFER TO OUR UNIKA T.C.T CUTTERS ON PAGE 15 FOR LARGER DIAMETER & LONGER LENGTH CUTTERS**