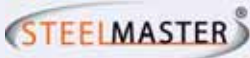


Cutting Tools & Metal Working Fluid

STEELMASTER STEP DRILLS



SPIRAL FLUTE The latest technology in Step Drills. The twin spiral fluting maintains a constant cutting angle throughout the course of the spiral groove providing smooth high performance cutting.

Part No.	Description
SD4-20MM	ø4-20mm 8 Step 8mm Shank
SD5-25MM	ø5-25mm 10 Step 10mm Shank
SD6-30MM	ø6-30mm 12 Step 12mm Shank
SD7-40.5MM	ø7-40.5mm 12 Step 12mm Shank

STRAIGHT FLUTE

SDST4-12MM	ø4-12mm 9 Step 6mm Shank
SDST4-20MM	ø4-20mm 9 Step 8mm Shank
SDST6-30MM	ø6-30mm 12 Step 10mm Shank

Step Drill Display Cabinets are available, Contact ITMS for enquiries

TAP MAGIC METAL WORKING FLUID



TAP MAGIC is highly effective for all cutting operations on all Metals.

You will especially appreciate the performance of this cutting fluid on hard metals and with difficult extreme-pressure cuts of long duration.

You will also note dramatic improvements in tool life.

Part No.	Description
TAP MAGIC EP-XTRA	
TAP10004E	125ml Sprout Top Can - Ctn 24
TAP10016E	472ml Sprout Top Can - Ctn 12
TAP10125E	125ml Plastic Bottle
TAP10500E	500ml Plastic Bottle
TAP11000E	1 litre Plastic Bottle
TAP15000E	5 litre Plastic Bottle
TAP120000E	20 litre Drum with provision to fit tap

TAP MAGIC ALUMINIUM

TAP20004A	125ml Sprout Top Can - Ctn Qty 24
TAP20016A	472ml Sprout Top Can - Ctn Qty 12

TAP MAGIC EXTRA THICK

TAP70016E	472ml - Ctn Qty 12
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STEELMASTER DRILL BIT SETS



Titanium Nitride Coated Straight Shank & Morse Taper Drill Bit Sets

Part No.	Description
DSM-1	7 Piece HSS Drill Set TinCoated including 1.5, 2, 3, 4, 5, 5.5, 6mm
DSM-2	19 Piece HSS Drill Set TinCoated 1mm - 10mm 0.5mm increments
DSM-3	25 Piece HSS Drill Set TinCoated 1mm - 13mm 0.5mm increments
DSMT-2	6 Piece HSS #2Morse Taper Shank Drill Set 12, 14, 16, 18, 20, 22mm
DSMT-3	6 Piece HSS #3Morse Taper Shank Drill Set 24, 25, 26, 28, 30, 32mm

SLUGGER METAL WORKING FLUID

Slugger



HEAVY DUTY MINERAL BASED WATER SOLUBLE

- Formulated to extend tool life and improve surface finish
- Contains Corrosion Inhibitors to protect machine parts
- High resistance to bacterial & fungal growth
- Suitable for use with Slugger Cutters & all other metal cutting, drilling & milling applications on ferrous and non ferrous metals

Part No.	Description
SPFLUID	500ml Metal Working Fluid
SPFLUID1	1litre Metal Working Fluid
SPFLUID5	5ltr Metal Working Fluid
SPFLUID20	20ltr Drum with provision to fit tap

MSDS are Available on our website - www.industrialtool.com.au

Recommended mix rate for general drilling:

One part cutting fluid to eight parts water

- add cutting fluid to water, not water to cutting fluid